



Driver for communication with Siemens PLCs  
(S7Drv module of the REX Control System)

User guide

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Version 2.50.5  
Plzeň (Pilsen), Czech Republic  
2017-09-06

# Contents

<b>1</b>	<b>The S7Drv driver and the REX Control System</b>	<b>2</b>
1.1	Introduction . . . . .	2
1.2	System requirements . . . . .	2
1.3	Installation of the driver on the host computer . . . . .	3
1.4	Installation of the driver on the target device . . . . .	3
1.4.1	Windows machines . . . . .	3
1.4.2	Windows CE machines . . . . .	3
1.4.3	Linux machines . . . . .	3
<b>2</b>	<b>Including the driver in the project</b>	<b>4</b>
2.1	Adding the S7Drv driver . . . . .	4
<b>3</b>	<b>Driver configuration</b>	<b>7</b>
3.1	Connecting the inputs and outputs in the control algorithm . . . . .	7
<b>4</b>	<b>Implementation details</b>	<b>10</b>
<b>5</b>	<b>Troubleshooting</b>	<b>11</b>
	<b>Bibliography</b>	<b>12</b>

# Chapter 1

## The S7Drv driver and the REX Control System

### 1.1 Introduction

This manual describes the `S7Drv` driver for data exchange between the REX Control System and Siemens PLCs and operator panels.<sup>1</sup> The driver uses the same communication protocol as the STEP7 development environment. Only Ethernet communication is supported.

The `S7Drv` driver relies on the `Snap7` communication suite [1].

The REX Control System can act as `Client` (emulation of PG – STEP7) or `Server` (emulation of Siemens PLC).

### 1.2 System requirements

The `S7Drv` driver can be used on Windows and Linux target devices. A TCP/IP stack is required for communication, Ethernet card or USB WiFi dongle must be available in the system.

In order to use the driver, the host computer (development) and the target computer (runtime) must have the following software installed:

#### Host computer

Operating system	one of the following: Windows 7/8/10
REX Control System	version for Windows operating system

#### Target device

REX Control System	runtime core for the corresponding operating system
IO driver	version for the corresponding operating system

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<sup>1</sup>Siemens and STEP are registered trademarks of Siemens AG.

## 1.3 Installation of the driver on the host computer

The `S7Drv` driver is included in the installation package of the Development tools of the REX Control System. It is necessary to select the corresponding package in the installer. The REX Control System typically installs to the `C:\Program Files\REX Controls\REX_<version>` folder.

The following files are copied to the installation folder:

`bin\S7Drv_H.dll` – Configuration part of the `S7Drv` driver.

`bin\S7Drv_T.dll` – Target part of the `S7Drv` driver which is called by the `RexCore` runtime module.

`DOC\ENGLISH\S7Drv_ENG.pdf` – This user manual.

## 1.4 Installation of the driver on the target device

### 1.4.1 Windows machines

The target part of the driver, which is used for communication with Siemens devices on Windows 7/8/10 is included in the Development tools of the REX Control System as mentioned above.

### 1.4.2 Windows CE machines

The target part of the driver, which is used for communication with Siemens devices on Windows CE based machines is part of the installation package (.cab file) of the REX Control System runtime module.

### 1.4.3 Linux machines

If there is no `RexCore` runtime module installed on your target device, install it first using the Getting started guide of the REX Control System for the given platform, e.g. [2].

In order to enable communication with Siemens devices in the REX Control System the driver must be installed. This is done from command line using the command

**Debian:**

```
sudo apt-get install rex-s7drvt
```

**OpenWrt:**

```
opkg install rex-s7drvt
```

## Chapter 2

# Including the driver in the project

The driver is included in the project as soon as the driver is added to the project main file and the inputs and outputs are connected in the control algorithms.

### 2.1 Adding the S7Drv driver

The project main file with the S7Drv driver included is shown in Figure 2.1. Configuration for the Client mode is shown.

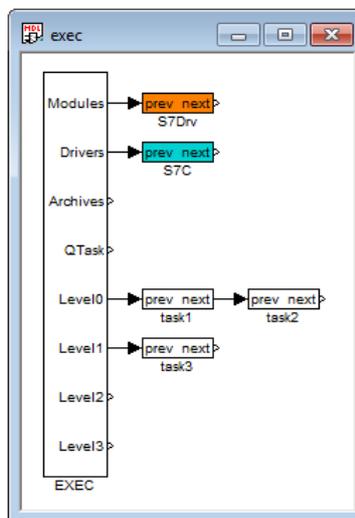


Figure 2.1: An example of project main file with the S7Drv driver included

There are 2 blocks which must be added to the project to include the driver. First the MODULE block is attached to the Modules output of the EXEC function block. It must be renamed to S7Drv.

The other block of type `IODRV` is named `S7C` and it is connected to the `Drivers` output of the main `EXEC` block. The three most important parameters are:

`module` – name of the module linked to the driver, in this case `S7Drv` – the name is CASE SENSITIVE!

`classname` – class of the driver, which defines the role of the target device:

`S7cDrv` – for `Client` mode (emulation of PG)

`S7sDrv` – for `Server` mode (emulation of PLC)

The name is CASE SENSITIVE!

`cfgname` – name of the driver configuration file (`*.rio`, REX Input/Output), which is discussed in chapter 3

The name of this block (`S7C`, see Fig. 2.1), is the prefix of all input and output signals provided by this driver.

The above mentioned parameters of the `IODRV` function block are configured in the `RexDraw` program as shown in Figure 2.2. The `Configure` button opens the configuration dialog of the `S7Drv` driver, which is described in chapter 3.

The `Client` mode of the `S7Drv` driver supports the so-called synchronized execution of communication and control tasks. This can be achieved by using the `TIODRV` function block instead of the `IODRV` block. The parameters are the same, only the `TIODRV` block provides the `Tasks` output, which can be used for connecting `IOTASK` function block. The parameters are analogous to the `TASK` block. In this mode the driver reads all inputs first, executes the task defined by the `IOTASK` block and afterwards sets all outputs and waits for the next period. It is necessary to take into account that in the case of communication failure the `IOTASK` will not be executed until the *communication timeout* expires. This approach is therefore applicable mainly for communication periods longer than 10 seconds.

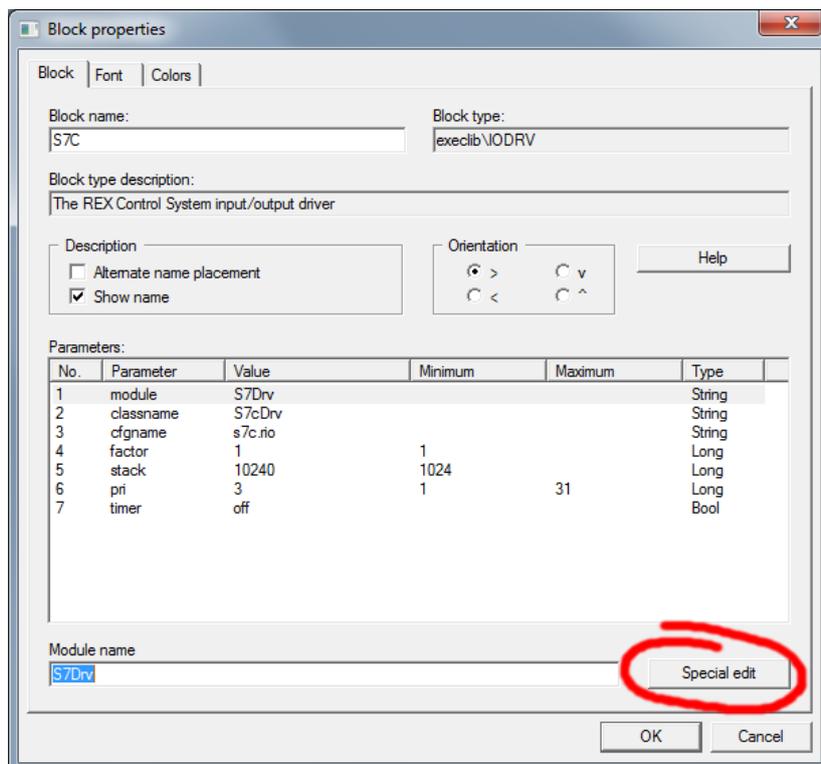


Figure 2.2: Settings of the S7Drv I/O driver

## Chapter 3

# Driver configuration

The driver configuration consist in fact only of setting the IP address of the device to communicate with. There are few additional options mainly for debugging, the default values should be used in standard situations.

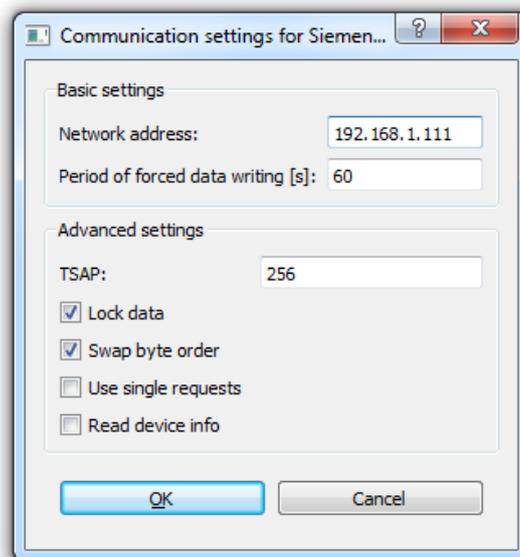


Figure 3.1: Configuration dialog of the S7Drv driver

### 3.1 Connecting the inputs and outputs in the control algorithm

The inputs and outputs of the driver must be interconnected with the individual tasks (.mdl files). The individual tasks (QTASK or TASK blocks) are connected to the QTask,

Level0, . . . , Level13 outputs of the main EXEC block. Use the blocks depicted in Fig. 3.2 to interchange data between the control algorithm and the S7Drv driver.

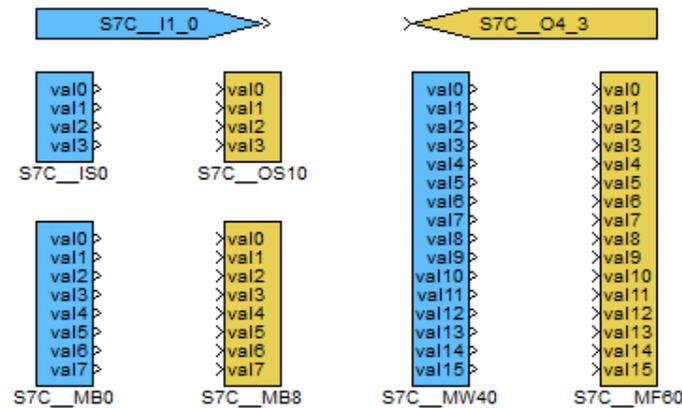


Figure 3.2: Example of input and output flags of the S7Drv driver

The From block allowing the user to read one input signal has the Goto tag set to S7C\_<IN>. The Goto block allowing the user to set one output signal has the Goto tag set to S7C\_<OUT>, where <IN> and <OUT> are strings referring to the so-called emphobject dictionary (see below). All the strings used for accessing data provided or accepted by the driver always have the S7C prefix right at the beginning of the tag mandatory followed by two \_ characters (underscore).

The use of multi-input/output blocks is recommended to preserve bandwidth. See the function block reference manual [3] for details about the INQUAD, INOCT, INHEXD, OUTQUAD, OUTOCT and OUTHEXD blocks.

The rest of the input or output string reference is interpreted by the driver. The syntax follows the IEC 61131-3 recommendation and also the STEP7 syntax, the only difference is using the underscore character instead of dots. Therefore the syntax can be:

1. <area><type><index>
2. <area><index>
3. <area><index>\_<subindex>
4. <area><type><index>\_<subindex>

The <area> string in the above notation can be:

- M – memory flag
- I – input
- O – output

D – data block (format no. 4)

T – timer (format no. 2)

C – counter (format no 2)

Similarly the <type> string has the following options:

B – byte (0...255)

W – word (0...65535)

D – dword (0...4294967295)

S – short (-32768...32767)

L – long (-2147483648...2147483647)

I – integer, see type long

F – float (-3.4E+38...3.4E+38)

Finally the <subindex> is a number defining the object in the *object dictionary*, whose value is read or written.

It is possible to read/write additional auxiliary signals of the given object. This can be achieved by appending the following strings:

**\_Value** – alias for basic signal value

**\_RE** – read enable

**\_WE** – write enable

**\_WF** – write force

**\_Fresh** – number of seconds since the last valid value was read (read-only)

**\_Area** – allow change area code of the object (expert only)

**\_Index** – allow change index (offset) of the object (expert only)

**\_IndexDB** – allow change Datablock number of the object (expert only)

The driver supports multi-flags, therefore it is possible to read/write several signals at once. See the (INQUAD, OUTQUAD, INOCT, OUTOCT and INHEXD, OUTHEXD) function blocks as displayed in Figure 3.2. In this case the block name references the first object and the signals are mapped to this object and the consecutive ones (groups of 4, 8 or 16). This preserves communication bandwidth and also clarity of the algorithm.

# Chapter 4

## Implementation details

Additional information about the use and implementation of the `S7Drv` driver in the REX Control System is gathered in this chapter.

- In PLC world the dot is used as the delimiter when referencing binary signals (e.g. `M2.3`). This is not possible in the REX control system and therefore the underscore character is used.
- Special references to memory areas are implemented for LOGO devices. The `<area>` string has these additional options to correlate with the LOGO notation: `Q<index>` for relay outputs, `AI<index>` for analog inputs, `AM<index>` for analog memory flags, `AQ<index>` for analog outputs.
- LOGO uses the I, Q and M areas only for Boolean signals. Analog signals are in special areas (area code):
  - 16 NI
  - 17 NQ (read-only)
  - 18 AI
  - 19 AQ
  - 20 AM
  - 21 NAI
  - 22 NAQ (read-only)

## Chapter 5

# Troubleshooting

In the case that the diagnostic tools of the REX Control System (e.g. **RexView**) report unexpected or incorrect values of inputs or outputs, it is desirable to test the functionality outside the REX Control System. Also double check the configuration – the most common problems include:

- The Siemens device is in STOP mode.
- Networking/IP address conflict.
- Simultaneous writing to one location from both the Siemens PLC algorithm and the REX control algorithm.
- Mismatch between little-endian and big-endian implementation. It is possible to swap byte order in the configuration dialog of the driver.

In the case that the given input or output works with other software tools and does not work in the REX Control System, report the problem to us, please. E-mail is preferred, reach us at [support@rexcontrols.com](mailto:support@rexcontrols.com). Please include the following information in your description to help us process your request as soon as possible:

- Identification of the REX Control System you are using. Simply export it to a file using the **RexView** program (Target → Licence → Export).
- Short and accurate description of your problem.
- The configuration files of the REX Control System (.mdl files) reduced to the simplest case which still demonstrates the problematic behavior.

# Bibliography

- [1] Davide Nardella. Snap7 - Step7 Ethernet Communication Suite. <http://snap7.sourceforge.net>, 2015.
- [2] REX Controls s.r.o.. *Getting started with REX on Raspberry Pi*, 2017.
- [3] REX Controls s.r.o.. *Function blocks of the REX Control System - reference manual*, 2017.